



Technical Data Como Royal SPC

Material: 6.5mm SPC + 1.5mm IXPE (0.55mm Wear layer)

Dimensions: 228 x 1800mm

4pcs/box, 1.6416sqm/box, 48 boxes pallet

Weight per Box: 23.75kg

Weight per Pallet: 1140kg

TEST ITEM	TEST METHOD	REQUIREMENT	TEST RESULT	VERDICT
SIZE	ASTM F2055-10	Length: 1800±2.36mm Width:228±0.30mm	Length: 1800mm Width:228mm	PASS
THICKNESS	ASTM F386-11	8.0±0.26mm	Average:8.1mm Min:8.0mm Max:8.2mm	PASS
SQUARENESS	ASTM F2055-10	≤0.25mm	Deviation range: 0.00mm~+0.06mm	PASS
RESIDUAL INDENTATION	ASTM F1914-07	Average value: ≤ 8% Maximum value: ≤ 10%	Average:0.6% Min:0.4% Max:0.7%	PASS
DIMENSION STABILITY	ASTM F2199-09	≤ 0.51mm/305mm	Length Direction:-0.01% Width Direction:-0.02%	PASS
RESISTANCE TO CHEMICALS	ASTM 925-13	No more than a slight change in surface dulling, surface attack or staining	Rating 0: No change	PASS
RESISTANCE TO HEAT	ASTM F1514-03	Average ΔE*ab≤ 8.0	Average ΔE*ab: 0.66	PASS
RESISTANCE TO LIGHT	ASTM F1515-15	Average ΔE*ab≤ 8.0	Average ΔE*ab: 1.7	PASS

TEST ITEM	TEST METHOD	TEST RESULT	
THICKNESS OF WEAR LAYER	ASTM F410-08	0.5mm	
ABRASION RESISTANCE	ASTM D4060-14	Weight loss: 108mg Abrasion index: 21.6 (1000mg/cycle)	
PEEL STRENGTH	ASTM D903-98	0.34 kg/mm	
STATIC COEFFICIENT OF FRICTION	ASTM C1028-07	Dry condition: 0.87 Wet condition: 0.79	
CASTOR CHAIR RESISTANCE	NALFA/ANSI LF-11	No visible damage after 25000 revolutions	
STATIC LOAD	ASTM F970-17	Applied load:250lb Residual indetation: 0.13mm	
RESISTANCE TO IMPACT	ASTM F1265-03a	≤5%	



















