



RAYAL INDUSTRIAL (PTY) LTD

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BRONKHORSTSPRUIT, PRETORIA, 1028
SOUTH AFRICA

Product Name: Stoneware Porcelain

Product Type: Glazed Floor Tiles

	Test Method	Standard Requirements	Results
Product Size	5.0904		600mm x 1200mm x 10.5mm
Thickness	ISO10545.2	±5% (Max 0.45mm)	10 ± 0.3mm
Rectangularity(Average)	ISO10545.2	±0.6% (Max 5mm)	± 1.5mm
Straightness of Side(mm)	ISO10545.2	±0.5% (Max 3mm)	±0.5mm
Centre Curvature(mm)	ISO10545.2	±0.5% (Max 4.2mm)	- 0.65mm ~ +1.3mm
Warpage(mm)	ISO10545.2	±0.5% (Max 4.2mm)	- 0.4mm ~ +0.7mm
Edge Curvatue	ISO10545.2	±0.5% (Max 3mm)	- 0.5mm ~ +1mm
Water Absorption %	ISO10545.3	0.5% < E ≤ 3%	Average: 1.2 %
Modulus of Rupture (Mpa)	ISO10545.4	Average ≥ 30N/MM ²	Average ≥ 38N/MM ²
Breaking Strength (N)	ISO10545.4	Average ≥ 1100N	Average ≥ 1850N
Abrasion Resistance (PEI Rating)	ISO10545.7	≥ Class3	Class4
Moisture Expansion	ISO10545.10	Nil	0(mm/m)
Resistance to Thermal shock	ISO10545.9	Resistant	Resistant
Resistance to Crazing	ISO10545.11	No Cracking or Flacking	No
Frost Resistance	ISO10545.12	Resistant	Resistant
Chemical Resistance	ISO10545.13	Resistant	Resistant
Stain Resistance	ISO10545.14	≥ Class3	Class5
Small Color Difference	ISO10545.16	Resistant	Resistant
Mohs Hardness			Average: 6

Applications

Product features are with good abrasion resistance and significant scratch hardness.

As Such, It is indicated for flooring in Public Commercial areas as well for domestic use.

Table 1 - Classification of ceramic tiles with respect to water absorption and shaping

Shaping	Group I Ev≤3%	Group II a 3%<Ev≤6%	Group II b 6%<Ev≤10%	Group III Ev>10%
A Extruded body	Group A I a Ev≤0.5% [see Annex M]	Group A II a-1 ^a [see Annex B]	Group A II b-1 ^a [see Annex D]	Group A III [see Annex F]
	Group A I a b 0.5%<Ev≤3% [see Annex A]	Group A II a-2 ^a [see Annex C]	Group A II b-2 ^a [see Annex E]	
B Dry pressed body	Group B I a Ev≤0.5% [see Annex G]	Group B II a [see Annex J]	Group B II b [see Annex K]	Group B III b [see Annex L]
	Group B I b 0.5%<Ev≤3% [see Annex H]			

a, Groups A II a & A II b are divided into two subgroups [Parts 1 and 2] with different product specifications.

b, Group B III covers glazed tiles only. There is a low quantity of dry-pressed unglazed tiles produced with water absorption greater than 10% mass fraction, which is not covered by this product group.

According to the ISO Standard, **Royal 60x120cm Tile** belongs to **Group I, (B I b)**, which is Stoneware Porcelain.

Adhesive suitable for our tiles: Royal Adhesive or TAL Professional, TAL Porcelain, Weber Multifix or Weber Porcelain